

BOLT RETAINED BEARING CUP INSTALLER

Safety Warning:

Read all instructions and warnings before attempting to use this product.
Failure to comply can result in damage, injury, or possibly death.
Consult the vehicle's service manual before using this product for specific removal instructions.

- Stay alert! Be aware of your surroundings and use common sense when operating this tool.
 - Inspect tool for damage prior to using; do not use if tool is in unsafe condition.
- Always use safety equipment. Approved face and eye protection must be worn in the work area at all times.
 - Keep hair, clothing, jewelry, and gloves away from any moving parts at all times.

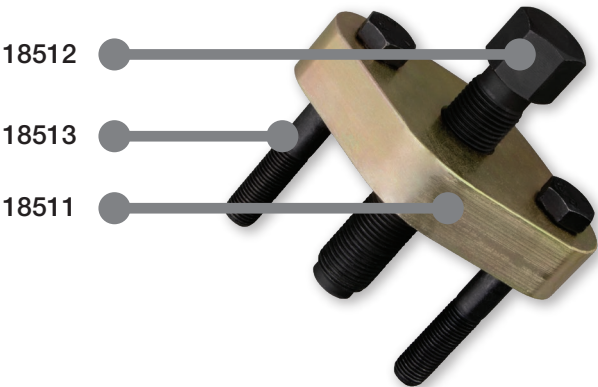
Note: Hammering this tool will void the warranty.

Operating Instructions:

1. Ensure the needle bearings are properly in place.
2. By hand, align the bearing cup in the hole and U-joint.
3. Back off the center screw to allow the installer plate to go over the cup and the guide bolts into the thread holes of the yoke.
4. Tighten the guide bolts until the center screw is in contact with the bearing cup.
5. Turn the center screw to install the bearing cup flush against the yoke.
6. Back off the center screw and guide bolts.
7. Repeat for the other bearing cup.

Note: Lubricate the center screw and apply a coat of grease to the outside of the bearing cups before installation.

Parts Breakdown:



| Part Number | Description | Qty. |
|-------------|--------------------|------|
| 18511 | Bolt Retained Body | 1 |
| 18512 | Center Screw | 1 |
| 18513 | Guide Bolts | 2 |