

## INSTRUCTIONS FOR 95600 (SAE) AND 95700 (METRIC) STUD INSTALLER AND REMOVER SET - STUD INSTALLATION

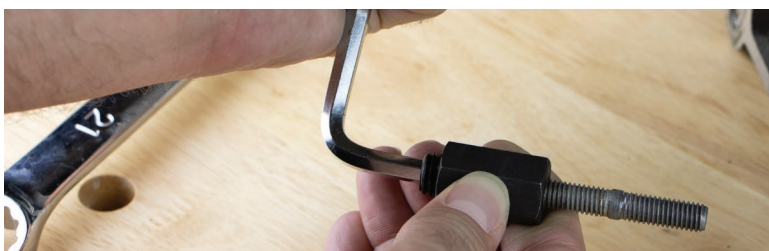
**CAUTION:** Be sure the hole and threads are clear of debris or damage before attempting to install a new stud. Always start the threads by hand. Stop if you encounter resistance, remove the stud, and check the inside of the hole.



**Example:** Tools for installation and removal



**Step 1.** Loosen the set screw. Do not back out all the way out of the installer. This is making room to tighten the set screw against the top of the stud.



**Step 2.** Thread the installer onto the stud and place the provided allen wrench into the set screw. Turn the allen wrench until the set screw stops against the top of the stud.



**Step 3.** Hold the installer firmly with a box or open end wrench and tighten the set screw against the end of the stud.



**Step 4.** Begin the threads of the stud by hand, and turn by hand as far as you can.



**Step 5.** Turn the stud into the head until it stops. If you stop prematurely or unexpectedly, stop, and back the stud out. Check the stud and head threads for damage or debris.



**Step 6.** Using a box or opened end wrench to hold the installer in place, back off the set screw, and loosen the installer.

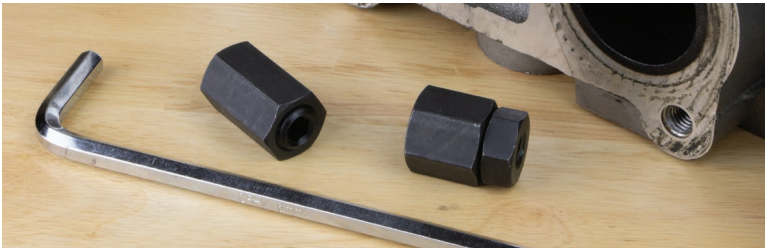


**Step 7.** Unscrew the installer by hand.



## INSTRUCTIONS FOR 95600 (SAE) AND 95700 (METRIC) STUD INSTALLER AND REMOVER SET - STUD REMOVAL

**CAUTION:** Be sure the hole and threads are clear of debris or damage before attempting to install a new stud. Always start the threads by hand. Stop if you encounter resistance, remove the stud, and check the inside of the hole.



**Example:** Tools for installation and removal



**Step 1.** Screw remover, both components together, on to the stud by hand. Place an box or open end wrench on the inner and jam nuts.



**Step 2.** Rotate the wrenches in opposing directions, tightening the nuts together, and securing the remover to the stud.



**Step 3.** Place a box end wrench at the connection of the two nuts or a close the center of the remover as possible and loosen the stud,



**Step 4.** Again use two box or open end wrenches to loosen the jams nuts, rotating the wrenches in opposing directions



**Step 5.** Remove the removal tool from the stud.

### Lifetime Warranty against Manufacturing Defects

Horizon Tool, Inc. warrants this product to be free of manufacturing defects in materials or workmanship for the lifetime of the product, being owned by the original purchaser. This warranty is non-transferable. Original proof of purchase must be provided at time of claim.

**Limitations of this Lifetime Warranty against Manufacturing Defects include but are not limited to the following:**

- Damage or wear that occurs from normal use.
- Damage caused unintentionally.
- Damage caused by being mistreated.
- Damage caused by being intentionally or maliciously broken.
- Damage caused by an attempt to create a warranty failure.
- Damage caused by a failure to follow instructions of construction, installation and/or use.
- Damage caused by failing to heed the warnings on the packaging, on the product or in these instructions.
- Damage from using the product other than its intended use.
- Damage caused by modifying the original design of this product or any of its components.
- Damage caused by not storing or protecting the product away from the natural elements

This warranty is in lieu of all other express warranties. Horizon Tool, Inc. will not be liable for consequential or incidental damages. Some states do not allow limitations on warranties. In such case, the above limitation may not apply. To the extent that this warranty statement is inconsistent with the local law, this warranty shall be deemed modified to be consistent with such law, under such local law, certain disclaimers and limitations of this warranty statement may apply to the customer.

[www.calvantools.net](http://www.calvantools.net)

### Submitting a Warranty Claim

You must first contact Horizon Tool, Inc. to receive an RMA (Return Materials Authorization) before sending a product in for replacement. DO NOT send a product without the RMA. Items not accompanied by an RMA will not be eligible for warranty replacement and therefore, we cannot be held responsible for the secure or storage of these products. Any item sent without an RMA will be returned to the sender at their expense and not that of Horizon Tool, Inc.

### To Obtain an RMA (Return Merchandise Authorization)

For repair or replacement, contact customer service at 1-800-537-1077. DO NOT SHIP UNTIL YOU RECEIVE RMA from customer service at Horizon Tool, Inc.

### Service Address:

Horizon Tool, Inc.  
7918 Industrial Village Road  
Greensboro, NC 27409

**NOTE:** Whenever returning a product to this address, it must be packaged securely to avoid shipping damage. Horizon Tool, Inc. will not be responsible for any shipping or handling damage. Also, all postage or transportation must be prepaid.

### Customer Service Contact:

Horizon Tool, Inc. Service Department  
Tel: 1-800-537-1077  
Fax: 1-800-537-1717  
Email: [info@horizon-tool.com](mailto:info@horizon-tool.com)

See reverse side for installation instructions